



Rolls Royce RB211-535E4 Stage 1 Fan Disc

Reference

Engine Manual 72-31-12

Typical Part Numbers

UL16174, UL16175, UL16194, UL21343, UL24536

General Information

Aircraft Type: B757

Available Repair Scope

Basic Overhaul:

Engine Manual Inspections

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| FRS 3253 | Blend Minor Damage |
| FRS 3410 | Blend Curvic Teeth |
| FRS 4965 | Blend Minor Scores |
| FRS 4966 | Blend Minor Nicks |
| FRS 5083 | Replace Anti-Score Ring |
| FRS 5640 | Remove Fretting from Bucket Groove |
| FRS 5669 | Replace Dry Film Lubricant and Chocking Pads |
| FRS 5673 | Shot Peen Disc |

Service Bulletins:

SB 72-8354 Install New Chocking Pads

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