
 NORTHROP GRUMMAN AERONAUTICAL SYSTEMS COMMON SPECIFICATIONS

<u>Specification</u>	<u>Rev</u>	<u>Title - Notes</u>	<u>Rev Date</u>
ACS-MRS-1207	-	TITANIUM ALLOY, PICKLED WELDING WIRE (Ti-6Al-4V) MINIMUM OXYGEN CONTENT 0.14% BY WEIGHT	4/12/2024
ACS-PRS-1001	H	MACHINE FINISH REQUIREMENTS	4/11/2024
ACS-PRS-1007	A	MACHINING OF METALLIC DETAIL PARTS AND ASSEMBLIES CN A488	4/11/2024
ACS-PRS-1060	-	LASER DIRECTED ENERGY DEPOSITION OF TITANIUM (TI-6AL-4V) WIRE	4/12/2024
ACS-PRS-2051	N	ADHESIVE BONDING OF NUTPLATES, STUDS, STANDOFFS, CABLE TIE MOUNTS AND BUSHINGS	10/14/2024
ACS-PRS-2203	B	CLEANING, SURFACE TREATMENTS AND INORGANIC COATINGS FOR METALLIC SURFACES CN A522	4/22/2024
ACS-PRS-2204	B	CLEANING AND SURFACE PREPARATION OF TITANIUM AND TITANIUM ALLOYS CN A393, CN A206	4/11/2024
ACS-PRS-2301	F	MARKING OF FABRICATED PARTS AND ASSEMBLIES CN A501, CN A592, CN A668	4/11/2024
ACS-PRS-6001	C	PREPARATION, DRILLING, REAMING AND COUNTERSINKING OF ROUND HOLES IN METALLIC COMPONENTS AND ASSEMBLIES	5/2/2024
ACS-PRS-7005	E	PENETRANT INSPECTION CN A605	4/11/2024
ACS-PRS-8004	A	PROTECTION OF PARTS DURING FABRICATION AND TEMPORARY STORAGE	4/11/2024

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ACS-SFC-2000	-	FINISH PROCEDURE	4/11/2024