

GKN SC Supplier Quality Notes, Calibration

SC-Q07

The supplier shall maintain a documented calibration system for the calibration and maintenance of tools, jigs, inspection and test equipment, and that is compliant with ISO 17025, ISO10012-1, ANSI Z540 or MIL-STD-45662.

Calibration service providers shall be accredited to ISO 17025 by A2LA, ANAB, ILAC or equivalent, unless the provider is an OEM of the equipment being calibrated, or a calibration provider officially authorized by the OEM.

SC-Q08

Calibration laboratories must return the calibrated tool with a certificate of calibration showing the status of the calibration, as well as the condition the equipment was found in (e.g., “defective,” “out of tolerance”, “in tolerance”, etc.) Such certificates must have the identification of any standards used by the calibration house, and their serial numbers, allowing for traceability to NIST.

Calibrated devices will be identified with a calibration sticker that includes the current calibration status, calibration due date, and device identification number. Where the tool cannot accommodate a sticker, this shall be put on the device’s container.

CALIBRATION APPLIED TO NONDESTRUCTIVE TESTING is to be performed per the requirements of GKN Procedure No. 4.1.4-SC Revision C

Record of Revision

Issue	Date	By	Details of change(s)
NC	7/18/2018		Formatted to match Palmetto Model reset rev level to original. Previous was Rev NC 7/18/2018