



Aerospace Transparency Systems  
12122 Western Avenue  
Garden Grove, CA 92841

## SQAR 105 (SIKORSKY)

### **Purchase Order Requirements:**

Suppliers and sub-tiers performing special processes shall refer to SSQR-01 and SS7777 for specific requirements.

This includes the following at a minimum:

All Sikorsky requirements and data on the original purchase order must be provided to all sub-tier suppliers.

The supplier shall include the following statement on sub-tier purchase orders: "This article is for Sikorsky end use and shall be controlled per applicable PO requirements."

Suppliers and sub-tier suppliers that provide Sikorsky a product or service shall be compliant to all applicable SSQR-01 requirements.

Sub-tier suppliers performing special processes shall be approved by Sikorsky when the process is identified with a "Q" code in SS7777 Sikorsky Aircraft Material and Process Specifications Index ("the M&P Index").

Use SS7777 to define the specific revision levels of government, industry, and Sikorsky specifications that may be used by Sikorsky and its suppliers and subcontractors when these specifications are called out or referenced on engineering drawings.

The Supplier shall maintain a calibration system compliant to the applicable requirements of ISO 10012, ISO 17025 ANSI/NC SL Z540-1, or ANSI/NC SL Z540.3.

Suppliers inspecting parts to Sikorsky 3D model-based engineering definition must comply to all requirements outlined in SSQR-01 Appendix B.

### **Raw Material Requirements:**

Copies of certified original test reports must accompany each shipment; transcribed test data will not be accepted. Original test reports and/or notarized reports, in accordance with all applicable specifications, must be kept on file by the supplier and be traceable to items delivered to GKN for Sikorsky products.

### **Associated Special Product Assurance Requirements (SPARS):**

AS9100 (latest revision): Quality Management System

SQR-1: Supplier Quality Requirements

SPAR-2C: Quality Control System

SPAR-4: Certification of Conformance

SPAR-8: First Article Inspection (FAI) – Valid for the 1<sup>st</sup> shipment per part number

SPAR-11A & -11B: Age Control (Applicable to RUBBER GOODS only)

SPAR-20D: Identification

SPAR-22: Lot Control & Material Traceability

### **Other Requirements:**

\*Manufacture per Latest Revision. (Contact Buyer for latest revision if required).

\*Supplier must use Sikorsky approved special process suppliers. If you do not have access to the Sikorsky supplier portal, please contact the buyer or GKN supplier quality for direction.

The latest issue to this document is the version that is available on the GKN Transparency Systems website:  
**<https://www.gknaerospace.com/en/Utilities/gkn-aerospace-suppliers/gkn-in-americas/garden-grove/sqar-105-sikorsky.pdf>**

**Website:**

GKN AEROSPACE Transparency Systems (Supplier Requirements):  
<https://www.gknaerospace.com/globalassets/downloads/aerospace-suppliers-portal/usa/garden-grove/sqr-1-revn.pdf>

For any questions, please contact a GKN Quality Engineering Representative at (714) 653-7531