Available Repair Scope

**Basic Overhaul:**
- Engine Manual Inspections
- **Repair 1** Blend Airfoil
- **Repair 3** Peen Airfoil and Root
- **Repair 4** Repairing of Fretting on Dovetail Pressure Faces by Blending
- **Repair 5** Apply Cu-Ni-In Thermal Spray Coating and Dry Film Lubricant Coating on Root
- **Repair 7** Vibratory Finish Airfoil
- **Repair 9** Blend Midspan Shrouds

**Additional Repairs:**
- **Repair 2** Repair Blade Tips and Length Correction by Weld Buildup
- **Repair 14** Replace Tungsten Carbide Coating on Midspan Shroud Mating Faces
- **Repair 10** Airfoil Straightening
- **Repair 11** Repair Leading Edge & Trailing Edge with Inserts EB Welded in position
- **Repair 12** Repair Midspan Shroud by Welding
- **Repair 13** Repair Fretting, Nicks, Dents, & Scratches on Dovetail Pressure Faces by Machining

**Service Bulletins:**
- SB 72-624 Immersion-Ultrasonic / Blue-Etch Anodize

Reference
- Engine Manual 72-21-01

Typical Part Numbers
- 9267M28P05 to P13

General Information
- Solid Titanium Design, Midspan Shrouds, 38 Blades per Engine
- Aircraft Type: B767-200, A310-200

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